



PREMIUM CLEANROOM APPAREL SOLUTIONS



PRODUCT CATALOGUE

GAMMA-IRRADIATED
GMP-MANUFACTURED PHARMACOPOEIAL GRADE



Sterile | Reliable | Contamination-Controlled Solutions



Lifecare Pharma:

Mfg Site: Unit 1, Kathoni No 623, Khasara No 6, Village Kazampur, Th Raipur Rani, Distt Panchkula 134204, Haryana
Corporate Office: Plot Number 119, Industrial Area, phase 2, Panchkula 134113
Email: sales@lifecarepharma.in Website: www.lifecarepharma.org



PREMIUM CLEANROOM APPAREL SOLUTIONS

ABOUT US

Who We Are

Trusted partner in pharmaceutical and Healthcare

Lifecare Pharma

We are a specialized garment manufacturing company focused on producing high-quality cleanroom and industrial garments that meet stringent regulatory and contamination control requirements. With a strong commitment to quality, compliance, and innovation, we cater to industries such as pharmaceuticals, biotechnology, healthcare, electronics, and food processing. Our facility is equipped with state-of-the-art cleanroom infrastructure, designed and maintained as per ISO and GMP standards, ensuring controlled environments for the manufacturing of sterile disposable garments and reusable antistatic apparel.

Our Mission

We are committed to delivering reliable, contamination-controlled garment solutions that support critical manufacturing environments. Our focus on continuous improvement, customer satisfaction, and regulatory excellence makes us a trusted partner for cleanroom apparel.

Our Vision

To become a trusted global leader in cleanroom garment manufacturing, recognized for quality, innovation, and compliance excellence by Delivering products that consistently exceed regulatory and customer expectations

Key Offerings



Sterile disposable garments
(coveralls, gowns, hoods, boot covers)












Antistatic / ESD-safe garments



Customized cleanroom apparel solutions

Key Clients & Industries

 Pharmaceutical Manufacturers	 Hospitals & Diagnostic Labs	 Food Processing Industries
 Beverage Companies	 Manufacturers	 CROs & Research Labs
 Dairy Industries	 Laboratories	 Academic Institutions

100+
PRODUCTS

50+
CLIENTS

GMP
CERTIFIED

ISO
COMPLIANT

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ADVANTAGE OF READY-TO-USE STERILE DISPOSABLE GARMENTS

Why Choose ProtekClean™ Ready-To-Use Sterile Disposable garments

	Triple Pack with Gamma Irradiation Sterilization Each plate is individually triple-wrapped and sterilized by gamma irradiation (SAL 10 ⁻⁶), ensuring complete sterility. This method is superior to autoclaving as it does not alter the nutritional properties of the media.
	Manufactured Under Strict GMP Conditions All products are manufactured in a GMP-compliant facility with environmental monitoring, cleanroom production areas, and validated processes meeting ISO and pharmacopoeial requirements.
	Compliance with IP / BP / USP / EP / JP Standards Every SteriMedia™ product is formulated and tested in accordance with Indian Pharmacopoeia (IP), British Pharmacopoeia (BP), United States Pharmacopoeia (USP), European Pharmacopoeia (EP), and Japanese Pharmacopoeia (JP).
	Batch-Wise Certificate of Analysis (COA) A comprehensive COA is provided with each batch, including growth promotion test results, sterility test results, pH values, and physical appearance parameters. COAs are also available online.
	Extended Shelf Life – Up to 3 years protekClean Sterile Disposable garment products offer a shelf life of up to 3 year from the date of manufacture when stored at recommended conditions (15–25°C), reducing waste and improving inventory management.
	Eliminates In-House Preparation Errors Eliminates the risk of washing and autoclaving — ensuring consistent quality across all batches and reducing QC variability.
	Cost-Effective & Time-Saving Eliminates the need for Reduces dependency on Washing, sterilization and monitoring. Saves time, labor, and operational cost - significantly reducing operational turnaround time.
	Room Temperature Storage Most ProtekClean products can be stored at ambient room temperature (15–25°C) - This simplifies logistics and storage requirements.
	Clear Labeling with Batch Traceability Every product features clear labeling showing product name, batch number, manufacturing date, expiry date, and storage conditions. Bar-coded labels are available for automated tracking systems.
	Custom Manufacturing Available We offer custom Manufacturing, specialized packaging, and tailored solutions to meet specific client requirements. Contact us for your unique needs.

PACKAGING
Single, Double & Triple wrap options with customizable packaging

ONLINE COA
Digital certificates available for every batch via our portal

Cost Reduction
Elimination of preparation equipment service, validation and calibration costs ameliorates the generally higher consumable budget cost.

AMBIENT ROOM TEMP STORAGE
storage – no Specific required

GAMMA IRRADIATION
SAL 10⁻⁶ sterilizaon ensuring absolute sterility

Regulatory Conformance
Streamlined audits, lack of 'prep room snags', majority of QC and validation burden undertaken by ined party.

CUSTOM REQUIREMENTS Custom manufacturing, private labeling, and tailored pack sizes available on request

Productivity Gains
Allows Company to focus on core business, redeployment of technical

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PREMIUM CLEANROOM APPAREL SOLUTIONS

ADVANTAGES & CAPABILITIES



Benefits
Of
Disposable
Coveralls



PACKAGING

Single, Double & Triple wrap options with customizable packaging



ONLINE COA

Digital certificates available for every batch via our portal



AMBIENT ROOM TEMP STORAGE
storage – no Specific required



GAMMA IRRADIATION
SAL 10⁻⁶ sterilizaon ensuring absolute sterility



CUSTOM REQUIREMENTS Custom manufacturing, private labeling, and tailored pack sizes available on request

Cost Reduction

Elimination of preparation equipment service, validation and calibration costs ameliorates the generally higher consumable budget cost.

Productivity Gains

Allows Company to focus on core business, redeployment of technical staff, higher throughput and faster validation work.

Regulatory Conformance

Streamlined audits, lack of 'prep room snags', majority of QC and validation burden undertaken by third party.

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PREMIUM CLEANROOM APPAREL SOLUTIONS

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SPECIFICATION: ANTISTATIC GARMENTS

Sterile Disposable Coveralls
Full body protection with zip & flap
Integrated hood and boot options available

Sterile Disposable Coveralls
Full body protection with zipper & flap
Integrated hood and boot options available

Sterile Disposable Coveralls
Full body protection with zipper & flap

Sterile Disposable Hood
Complete head and neck coverage

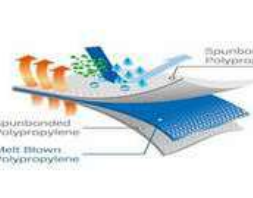
Sterile Disposable Booties
Anti-slip sole options

Key Features:

- Pre-sterilized (Gamma / EO Ready-to-use (RTU) – No preparation required Low linting & particle shedding Excellent microbial barrier efficiency Antistatic / ESD-safe options available Individually packed in sterile peel pouches. Double/triple packing for aseptic transfer Material.
- ISO 14644 (Cleanroom Standards)
- EU GMP Annex 1 compliant manufacturing
- Sterility Assurance Level (SAL 10⁻⁶)
- Batch traceability with COA
- Manufactured under GMP guidelines
- Eliminates in-house sterilization cost
- Ensures consistent sterility & quality
- Reduces contamination risk
- Saves time in gowning procedures
- Enhances regulatory compliance

Material Specifications:

SMMS Polypropylene fabrics a non-woven cloth, it is the direct use of polymerchips, staple or filament fiber by air or the machine into the net, and then spun, acupuncture, or hot-rolled reinforcement, finally after finishing the formation of non-woven cloth With soft, breathable and plane structure of new fiber products, with advantage of not producing lint, tough, durable and soft as silk.



Anti-Blood		Breathable	
Alcohol Repellent		Anti-Static	
Anti-Oil		Anti-bacteria	
Water Repellent		Hydrophobic	



Storage and Disposal:

- Store in dry, clean condition in original packing.
- Store away from direct sunlight, source of high temperature and solvent vapors.
- Replace garment, if damaged
- Handle and dispose of used garments with care and in accordance with local or national regulation.

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PREMIUM CLEANROOM APPAREL SOLUTIONS

Why Choose us

Packaging Options

Sizing			ProtekClean –DC Disposable Coverall
Size	Body Height	Chest	
S	164-170cm	84-92cm	<ul style="list-style-type: none"> Coverall with hood and booties 50g SSMMS Elastic wrist Zip down front Zipper bi-directional Thumb loop at sleeves (Optional) Bound seams Individually triple pack and Gamma radiated Customize as per customer requirement Supply with COC and COI
M	170-176cm	92-100cm	
L	176-182cm	100-108cm	
XL	182-188cm	108-116cm	
XXL	189-194cm	116-124cm	
XXXL	194-200cm	124-132cm	

Garment Style	Sizes	Color
Coverall	S,M,L,XL,XXL and	Blue and White
Hood	Standard Size	Blue and White
Booties	Standard Size	Blue and White

S. No.	Item	Catalogue Number
1	Hood	PDC01-H
2	Coverall	PDC01-CS, PDC01-CM,
3	Booties	PDC01-B

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PREMIUM CLEANROOM APPAREL SOLUTIONS

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ANTISTATIC GARMENTS



primary Garments 100% polyester



Antistatic garments with hood and booties



Sterile Disposable Coveralls
Full body protection with zipper & flap



Antistatic Reusable Hood
Complete head and neck coverage



Antistatic Booties with Sole
Anti-slip sole options

Benefits of Antistatic Garments

- 1. Prevents Electrostatic Discharge (ESD)**
 - Safely dissipates static charges from the body
 - Protects sensitive electronic components and critical processes
- 2. Reduces Particle Attraction**
 - Static charges attract dust and particles
 - Antistatic fabric minimizes particle contamination in cleanrooms
- 3. Improves Product Quality**
 - Prevents defects, short circuits, and contamination issues
 - Ensures consistent batch quality in pharma & electronics
- 4. Enhances Operator Safety**
 - Reduces risk of sparks in flammable environments
 - Provides safer working conditions
- 5. Regulatory & Industry Compliance**
 - Meets ESD standards (IEC 61340, ANSI/ESD S20.20)
 - Supports GMP and cleanroom compliance
- 6. Comfortable for Long Use**
 - Lightweight, breathable fabric
 - Designed for extended wear in controlled environments

Composition of Antistatic Garments

- 1. Base Fabric**
 - Polyester filament fabric (continuous fiber)
 - Ensures low linting and durability
- 2. Conductive Element**
 - Carbon filament / conductive yarn woven into fabric
 - Forms a grid pattern (typically 5 mm or 2.5 mm)
 - Provides continuous static dissipation path
- 3. Fabric Blend (Typical)**
 - 98–99% Polyester
 - 1–2% Conductive carbon fiber
- 4. Electrical Properties**
 - Surface resistivity: 10^5 to 10^9 ohms
 - Maintains ESD-safe range for controlled environments
- 5. Additional Components**
 - ESD-safe zippers & threads
 - Elastic cuffs (conductive optional)
 - Grounding compatibility (via footwear system)

Antistatic garments combine polyester-based low-linting fabric with conductive carbon fibers, offering effective static control, contamination reduction, and regulatory compliance, making them essential for cleanroom and ESD-sensitive operations.

Applications

- Pharmaceutical cleanrooms
- Electronics & semiconductor industry
- Biotech & medical device manufacturing
- Laboratories & sterile environments

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SPECIFICATION: ANTISTATIC GARMENTS



Composition	98% Polyester & 2% Carbon filament yarn	Should meet the specification
Weave (Construction)	2/1 twill, 5mm grid	NA
Weight	107 grs/m ²	+/-5%
Air Permeability	1,9 cc/cm ² /sec	ASTM D737-04 RA 2016
Anti-Static Test (Ω)	10 ⁸⁻⁹ ohm/square	DIN 54345
Tear Strength Warp	2,59 kg	JIS L1096 6.15.5D
Tear Strength Weft	1,54 kg	JIS L1096 6.15.5D
Tensile Strength Warp	100 Kg/5cm	JIS L1096 6.12 - 1A



Accessories	Specification
Sewing Thread	100% polyester, Manufacturer Vardhman and Madura coats
Zippers	100% Nylon, Manufacturer YKK
Snaps	Stainless Steel, Manufacturer Kenam
Labels	100% polyester
Sterilization compatibility	Autoclave @ 121 °C for 30 min Gamma irradiation 50 kGy
Sterilization cycles	Up to 80-100 autoclavable cycles (Garment usage & maintenance).
Lint Free (Visual Check)	The garment should be free from loose threads or fibers from stitches and throughout on the garment surface.
Storage Conditions	Stored at 15-35 °C temperature, RH controlled non-humid storage facilities

Size	S	M	L	XL	2XL	3XL
Chest	112	122	132	142	152	162
Height	150	153	158	168	173	180



A. How to fabric of an antistatic agent

Wool-glycerin: Polyethylene Glycol, Polypropylene Glycol, Polybutylene Glycol

Wool-glycerin: Glycerin, Polypropylene Glycol, Polybutylene Glycol

B. Antistatic structure (polyurethane and ester)

Moisture | Ester | Glycerin

C. Antistatic structure in conductive layer

Symbols

Symbols	Description
	Machine Wash Cold, Gentle Cycle
	Use Only Non-Chlorine Bleach When Needed
	Tumble Dry Low
	Warm Iron As Needed

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PREMIUM CLEANROOM APPAREL SOLUTIONS

HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



Single-use SMS/SMMMS fabric scrub suit for infection control in OT and wards

Key points:

Made from SMS / SMMMS non-woven fabric (≈43 GSM)

Includes top + pant (unisex)

Used in OT, ICU, labs, pharma areas

Lightweight, breathable, and infection-control friendly

Fluid-resistant sterile OT gown with full sleeve and tie-back design

Key points:

Made from SMS / reinforced non-woven fabric

Full sleeve with knitted cuffs

Provides fluid resistance & barrier protection

Used in operation theatre (OT), sterile areas

Disposable surgical mask with meltblown filtration layer and adjustable nose clip

Key points:

3 layers (spunbond + meltblown + spunbond)

BFE filtration for bacteria/particles

Nose clip for tight sealing

Widely used in hospital, cleanroom, pharma

Item	Purpose	Material	Usage Area
Scrub Suit	Basic protective clothing	SMS/SMMMS	OT, ICU, wards
Nose Mask	Airborne protection	3-ply nonwoven	All hospital areas
OT Gown	Sterile barrier protection	SMS reinforced	Surgery/OT

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HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



Specialized Disposable Kits:
 Procedure-specific kits
 Dialysis Kit
 Dental Kit
 Ophthalmic (Eye Surgery) Kit
 Newborn Baby Kit
 Urology Kit

Key Advantages of Disposable Kits

- Reduces cross-contamination risk
- Saves time in OT preparation
- Ensures standardization (GMP / NABH compliance)
- Easy inventory & cost control



Used for infection prevention:
 PPE Kit (coverall, mask, gloves, shoe cover)
 Isolation Kit
 Biohazard Spill Kit
 COVID Protection Kit

Used in:

- Isolation wards
- ICU
- Pharma cleanrooms



Pre-packed sterile kits for operation theatre:
 Major Surgery Kit (gown, drapes, towels, blade, sutures)
 Minor Surgery Kit
 Laparotomy Kit
 Orthopedic Kit
 Delivery (Obstetric) Kit
 Caesarean Section Kit

Features:
 Sterilized (EO/Gamma)
 All-in-one pack → reduces contamination risk



Common kits used daily in wards/OPD:
 Basic Patient Care Kit (gloves, mask, apron, cap)
 Dressing Kit (gauze, swabs, forceps, drape)
 IV Cannulation Kit
 Injection Kit
 Catheterization Kit
 Bed Bath Kit

Used in: General wards, nursing care, clinics

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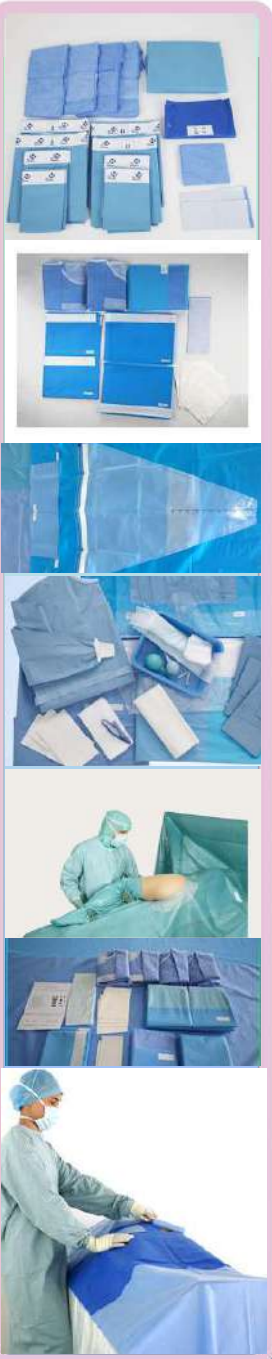
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HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



General Surgery Drape
 Universal sterile drape set used in multiple surgical procedures
 Contents:
 Large drape sheet
 Side drapes (adhesive)
 Mayo stand cover
 Back table cover
 Towels

Used in: General OT procedures
 Material: SMS / SMMMS nonwoven (fluid resistant)

Major Surgery Drape
 Comprehensive sterile drape pack for major surgical procedures
 Features:
 Reinforced drapes (high fluid absorption)
 Incision area film
 Large coverage sheets

Used in: Laparotomy, abdominal, long surgeries

C Section - LSCS drape kit
 Obstetric drape with fluid collection pouch for cesarean delivery
 Special features:
 Fluid collection pouch
 Incise film
 Tube holders

Used in: Gynecology / obstetrics surgery

Orthopedic THR Drape Kit
 Specialized drape set for hip and orthopedic surgeries
 Includes:
 U-shaped drape
 Stockinette
 Adhesive drapes

Used in: Hip, knee, joint surgeries

Angiography Drape Kit
 Sterile drape set for cardiac and catheterization procedures
 Fenestrated main drape, Fluid collection pouch (important for contrast media), Adhesive areas for fixation
 Trolley cover & table cover
 Hand towels & small drapes

Used in:
 Cath lab
 Cardiac procedures

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HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



PCNL Urology Drape Kit
 Specialized drape with fluid collection for urology procedures
 PCNL main drape (fenestrated)
 Fluid collection pouch / drainage funnel
 Adhesive incise area
 Instrument table cover
 Surgical gowns (2 pcs)
 Hand towels
 OP tape / fixation tape

Used in:
 Urology OT
 Kidney stone removal procedures (PCNL)
 Endourology procedures

Minor Procedure / Dressing Drape Kit
 Compact sterile drape set for dressing and minor procedures

- Fenestrated drape (small hole drape)
- Plain drape sheet
- Adhesive drape (optional)
- Gauze swabs / cotton swabs
- Forceps (plastic/metal disposable)
- Hand towel
- OP tape / adhesive tape

Used in:
 Dressing
 Minor OT / OPD
 Emergency procedures
 Wound care & suturing

Isolation / HIV Drape Kit
 High-protection drape kit for infectious surgical cases
 A standard kit usually includes:
 Surgeon Gown (43-50 GSM SMS)
 Face Mask (3-ply / N95 optional)
 Head Cap / Hood
 Goggles / Face Shield
 Gloves (sterile pair)
 Shoe Cover / Leg Cover
 Hand Towel / Absorbent sheet

Used in:
 Infectious cases
 High-risk surgeries
 Operation Theatre (high-risk cases)
 Emergency & trauma care
 Isolation wards
 Labs / microbiology / pharma

Dental Drape Kit
 Patient drape / bib (with or without adhesive)
 Fenestrated drape (for mouth access)
 Instrument tray cover
 Stand cover (optional)
 Hand towels / absorbent sheets
 Suction tube cover (in advanced kits)

Used in:
 Dental clinics
 Oral surgery procedures
 Implantology
 Extraction & root canal treatments

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Storage & Handling Guidelines

Garments (Disposable and Reuseble)

Storage and Disposal:

- Store in dry, clean condition in original packing.
- Store away from direct sunlight, source of high temperature and solvent vapors.

Shelf Life:

- 3 years for Sterile Items
- 5 Years for Non Sterile Items

Handling:

- Replace garment, if damaged
- Handle and dispose of used garments with care and in accordance with local or national regulation.
- Do Not Packaging until use

Packaging Options:

- Individual sterile packs
- Double / Triple layer packaging
- Custom labeling with batch details & barcoding



CONTACT US

Email	sales@lifecarepharma.in
Website	www.lifecarepharma.org
Phone	+91 8219752810
Corporate Office	Plot No. 119, Industrial Area Phase-2, Panchkula, Haryana- 134113
Manufacturing	Unit 1, Kathoni No 623, Khasara No 6, Village Kazampur, Th Raipur Rani, Distt Panchkula 134204, Haryana

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