



PREMIUM CLEANROOM APPAREL SOLUTIONS



# PRODUCT CATALOGUE

GAMMA-IRRADIATED  
GMP-MANUFACTURED PHARMACOPOEIAL GRADE



Sterile | Reliable | Contamination-Controlled Solutions



Lifecare Pharma:

Mfg Site: Unit 1, Kathoni No 623, Khasara No 6, Village Kazampur, Th Raipur Rani, Distt Panchkula 134204, Haryana  
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PREMIUM CLEANROOM APPAREL SOLUTIONS

## ABOUT US

### Who We Are

Trusted partner in pharmaceutical and Healthcare



#### Lifecare Pharma

We are a specialized garment manufacturing company focused on producing high-quality cleanroom and industrial garments that meet stringent regulatory and contamination control requirements. With a strong commitment to quality, compliance, and innovation, we cater to industries such as pharmaceuticals, biotechnology, healthcare, electronics, and food processing. Our facility is equipped with state-of-the-art cleanroom infrastructure, designed and maintained as per ISO and GMP standards, ensuring controlled environments for the manufacturing of sterile disposable garments and reusable antistatic apparel.



#### Our Mission

We are committed to delivering reliable, contamination-controlled garment solutions that support critical manufacturing environments. Our focus on continuous improvement, customer satisfaction, and regulatory excellence makes us a trusted partner for cleanroom apparel.



#### Our Vision

To become a trusted global leader in cleanroom garment manufacturing, recognized for quality, innovation, and compliance excellence by Delivering products that consistently exceed regulatory and customer expectations



#### Key Offerings



Sterile disposable garments  
(coveralls, gowns, hoods, boot covers)



Antistatic / ESD-safe garments



Customized cleanroom apparel solutions



#### Key Clients & Industries

Pharmaceutical Manufacturers

Hospitals & Diagnostic Labs

Food Processing Industries

Beverage Companies

Manufacturers

CROs & Research Labs

Dairy Industries

Laboratories

Academic Institutions

100+

PRODUCTS

50+

CLIENTS

GMP

CERTIFIED

ISO

COMPLIANT

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## ADVANTAGE OF READY-TO-USE STERILE DISPOSABLE GARMENTS

### Why Choose ProtekClean™ Ready-To-Use Sterile Disposable garments

	<p><b>Triple Pack with Gamma Irradiation Sterilization</b> Each plate is individually triple-wrapped and sterilized by gamma irradiation (SAL 10<sup>-6</sup>), ensuring complete sterility. This method is superior to autoclaving as it does not alter the nutritional properties of the media.</p>
	<p><b>Manufactured Under Strict GMP Conditions</b> All products are manufactured in a GMP-compliant facility with environmental monitoring, cleanroom production areas, and validated processes meeting ISO and pharmacopoeial requirements.</p>
	<p><b>Compliance with IP / BP / USP / EP / JP Standards</b> Every SteriMedia™ product is formulated and tested in accordance with Indian Pharmacopoeia (IP), British Pharmacopoeia (BP), United States Pharmacopoeia (USP), European Pharmacopoeia (EP), and Japanese Pharmacopoeia (JP).</p>
	<p><b>Batch-Wise Certificate of Analysis (COA)</b> A comprehensive COA is provided with each batch, including growth promotion test results, sterility test results, pH values, and physical appearance parameters. COAs are also available online.</p>
	<p><b>Extended Shelf Life – Up to 3 years</b> protekClean Sterile Disposable garment products offer a shelf life of up to 3 year from the date of manufacture when stored at recommended conditions (15–25°C), reducing waste and improving inventory management.</p>
	<p><b>Eliminates In-House Preparation Errors</b> Eliminates the risk of washing and autoclaving — ensuring consistent quality across all batches and reducing QC variability.</p>
	<p><b>Cost-Effective &amp; Time-Saving</b> Eliminates the need for Reduces dependency on Washing, sterilization and monitoring. Saves time, labor, and operational cost - significantly reducing operational turnaround time.</p>
	<p><b>Room Temperature Storage</b> Most ProtekClean products can be stored at ambient room temperature (15–25°C) - This simplifies logistics and storage requirements.</p>
	<p><b>Clear Labeling with Batch Traceability</b> Every product features clear labeling showing product name, batch number, manufacturing date, expiry date, and storage conditions. Bar-coded labels are available for automated tracking systems.</p>
	<p><b>Custom Manufacturing Available</b> We offer custom Manufacturing, specialized packaging, and tailored solutions to meet specific client requirements. Contact us for your unique needs.</p>

**PACKAGING**  
Single, Double & Triple wrap options with customizable packaging

**ONLINE COA**  
Digital certificates available for every batch via our portal

**AMBIENT ROOM TEMP STORAGE**  
storage – no Specific required

**GAMMA IRRADIATION**  
SAL 10<sup>-6</sup> sterilizaon ensuring absolute sterility

**CUSTOM REQUIREMENTS** Custom manufacturing, private labeling, and tailored pack sizes available on request

**Cost Reduction**  
Elimination of preparation equipment service, validation and calibration costs ameliorates the generally higher consumable budget cost.

**Regulatory Conformance**  
Streamlined audits, lack of 'prep room snags', majority of QC and validation burden undertaken by third party.

**Productivity Gains**  
Allows Company to focus on core business, redeployment of technical

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## ADVANTAGES & CAPABILITIES



### PACKAGING

Single, Double & Triple wrap options with customizable packaging



### ONLINE COA

Digital certificates available for every batch via our portal



### AMBIENT ROOM TEMP STORAGE

storage – no Specific required



### GAMMA IRRADIATION

SAL 10<sup>-6</sup> sterilizaon ensuring absolute sterility



**CUSTOM REQUIREMENTS** Custom manufacturing, private labeling, and tailored pack sizes available on request

### Cost Reduction

Elimination of preparation equipment service, validation and calibration costs ameliorates the generally higher consumable budget cost.

### Productivity Gains

Allows Company to focus on core business, redeployment of technical staff, higher throughput and faster validation work.

### Regulatory Conformance

Streamlined audits, lack of 'prep room snags', majority of QC and validation burden undertaken by third party.

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SPECIFICATION: ANTISTATIC GARMENTS

**Sterile Disposable Coveralls**  
Full body protection with zipper & flap  
Integrated hood and boot options available

**Sterile Disposable Coveralls**  
Full body protection with zipper & flap  
Integrated hood and boot options available

**Sterile Disposable Coveralls**  
Full body protection with zipper & flap

**Sterile Disposable Hood**  
Complete head and neck coverage

**Sterile Disposable Booties**  
Anti-slip sole options

**Key Features:**

- Pre-sterilized (Gamma / EO Ready-to-use (RTU) – No preparation required Low linting & particle shedding Excellent microbial barrier efficiency Antistatic / ESD-safe options available Individually packed in sterile peel pouches. Double/triple packing for aseptic transfer Material.
- ISO 14644 (Cleanroom Standards)
- EU GMP Annex 1 compliant manufacturing
- Sterility Assurance Level (SAL 10<sup>-6</sup>)
- Batch traceability with COA
- Manufactured under GMP guidelines
- Eliminates in-house sterilization cost
- Ensures consistent sterility & quality
- Reduces contamination risk
- Saves time in gowning procedures
- Enhances regulatory compliance

**Material Specifications:**

SMMS Polypropylene fabrics a non-woven cloth, it is the direct use of polymerchips, staple or filament fiber by air or the machine into the net, and then spun, acupuncture, or hot-rolled reinforcement, finally after finishing the formation of non-woven cloth With soft, breathable and plane structure of new fiber products, with advantage of not producing lint, tough, durable and soft as silk.

Anti-Blood		Breathable	
Alcohol Repellent		Anti-Static	
Anti-Oil		Anti-bacteria	
Water Repellent		Hydrophobic	



**Storage and Disposal::**

- Store in dry, clean condition in original packing.
- Store away from direct sunlight, source of high temperature and solvent vapors.
- Replace garment, if damaged
- Handle and dispose of used garments with care and in accordance with local or national regulation.

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## Why Choose us

### Packaging Options

Sizing			ProtekClean –DC Disposable Coverall
Size	Body Height	Chest	
S	164-170cm	84-92cm	<ul style="list-style-type: none"> <li>• Coverall with hood and booties</li> <li>• 50g SSMMS</li> <li>• Elastic wrist</li> <li>• Zip down front</li> <li>• Zipper bi-directional</li> <li>• Thumb loop at sleeves (Optional)</li> <li>• Bound seams Individually triple pack and Gamma radiated</li> <li>• Customize as per customer requirement</li> <li>• Supply with COC and COI</li> </ul>
M	170-176cm	92-100cm	
L	176-182cm	100-108cm	
XL	182-188cm	108-116cm	
XXL	189-194cm	116-124cm	
XXXL	194-200cm	124-132cm	

Garment Style	Sizes	Color
Coverall	S,M,L,XL,XXL and	Blue and White
Hood	Standard Size	Blue and White
Booties	Standard Size	Blue and White

S. No.	Item	Catalogue Number
1	Hood	PDC01-H
2	Coverall	PDC01-CS, PDC01-CM,
3	Booties	PDC01-B

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## PREMIUM CLEANROOM APPAREL SOLUTIONS

# Sterile | Reliable | Contamination-Controlled Solutions

## ANTISTATIC GARMENTS



primary Garments 100% polyester



Antistatic garments with hood and booties



Sterile Disposable Coveralls  
Full body protection with zipper & flap



Antistatic Reusable Hood  
Complete head and neck coverage



Antistatic Booties with Sole  
Anti-slip sole options

### Benefits of Antistatic Garments

- 1. Prevents Electrostatic Discharge (ESD)**
  - Safely dissipates static charges from the body
  - Protects sensitive electronic components and critical processes
- 2. Reduces Particle Attraction**
  - Static charges attract dust and particles
  - Antistatic fabric minimizes particle contamination in cleanrooms
- 3. Improves Product Quality**
  - Prevents defects, short circuits, and contamination issues
  - Ensures consistent batch quality in pharma & electronics
- 4. Enhances Operator Safety**
  - Reduces risk of sparks in flammable environments
  - Provides safer working conditions
- 5. Regulatory & Industry Compliance**
  - Meets ESD standards (IEC 61340, ANSI/ESD S20.20)
  - Supports GMP and cleanroom compliance
- 6. Comfortable for Long Use**
  - Lightweight, breathable fabric
  - Designed for extended wear in controlled environments

### Composition of Antistatic Garments

- 1. Base Fabric**
  - Polyester filament fabric (continuous fiber)
  - Ensures low linting and durability
- 2. Conductive Element**
  - Carbon filament / conductive yarn woven into fabric
  - Forms a grid pattern (typically 5 mm or 2.5 mm)
  - Provides continuous static dissipation path
- 3. Fabric Blend (Typical)**
  - 98–99% Polyester
  - 1–2% Conductive carbon fiber
- 4. Electrical Properties**
  - Surface resistivity:  $10^5$  to  $10^9$  ohms
  - Maintains ESD-safe range for controlled environments
- 5. Additional Components**
  - ESD-safe zippers & threads
  - Elastic cuffs (conductive optional)
  - Grounding compatibility (via footwear system)

Antistatic garments combine polyester-based low-linting fabric with conductive carbon fibers, offering effective static control, contamination reduction, and regulatory compliance, making them essential for cleanroom and ESD-sensitive operations.

#### Applications

- Pharmaceutical cleanrooms
- Electronics & semiconductor industry
- Biotech & medical device manufacturing
- Laboratories & sterile environments

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SPECIFICATION: ANTISTATIC GARMENTS



Composition	98% Polyester & 2% Carbon filament yarn	Should meet the specification
Weave (Construction)	2/1 twill, 5mm grid	NA
Weight	107 grs/m <sup>2</sup>	+/-5%
Air Permeability	1,9 cc/cm <sup>2</sup> /sec	ASTM D737-04 RA 2016
Anti-Static Test (Q)	10 <sup>8-9</sup> ohm/square	DIN 54345
Tear Strength Warp	2,59 kg	JIS L1096 6.15.5D
Tear Strength Weft	1,54 kg	JIS L1096 6.15.5D
Tensile Strength Warp	100 Kg/5cm	JIS L1096 6.12 - 1A



Accessories	Specification
Sewing Thread	100% polyester, Manufacturer Vardhman and Madura coats
Zippers	100% Nylon, Manufacturer YKK
Snaps	Stainless Steel, Manufacturer Kenam
Labels	100% polyester
Sterilization compatibility	Autoclave @ 121 °C for 30 min Gamma irradiation 50 kGy
Sterilization cycles	Up to 80-100 autoclavable cycles (Garment usage & maintenance).
Lint Free (Visual Check)	The garment should be free from loose threads or fibers from stitches and throughout on the garment surface.
Storage Conditions	Stored at 15-35 °C temperature, RH controlled non-humid storage facilities

Size	S	M	L	XL	2XL	3XL
Chest	112	122	132	142	152	162
Height	150	153	158	168	173	180



**A. New feature of an antistatic agent**

Wall groups: Hydroxyl, Hydroxyl, Hydroxyl, Hydroxyl


Head groups: Sulfonate, Sulfonate, Sulfonate, Sulfonate

**B. Antistatic attracts moisture and salts**

Moisture → Salt

**C. Antistatic creates a conductive layer**

Symbols	Description
	Machine Wash Cold, Gentle Cycle
	Use Only Non-Chlorine Bleach When Needed
	Tumble Dry Low
	Warm Iron As Needed



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PREMIUM CLEANROOM APPAREL SOLUTIONS

HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



Single-use SMS/SMMMS fabric scrub suit for infection control in OT and wards

Key points:

- Made from SMS / SMMMS non-woven fabric (≈43 GSM)
- Includes top + pant (unisex)
- Used in OT, ICU, labs, pharma areas
- Lightweight, breathable, and infection-control friendly

Fluid-resistant sterile OT gown with full sleeve and tie-back design

Key points:

- Made from SMS / reinforced non-woven fabric
- Full sleeve with knitted cuffs
- Provides fluid resistance & barrier protection
- Used in operation theatre (OT), sterile areas

Disposable surgical mask with meltblown filtration layer and adjustable nose clip

Key points:

- 3 layers (spunbond + meltblown + spunbond)
- BFE filtration for bacteria/particles
- Nose clip for tight sealing
- Widely used in hospital, cleanroom, pharma

Item	Purpose	Material	Usage Area
Scrub Suit	Basic protective clothing	SMS/SMMMS	OT, ICU, wards
Nose Mask	Airborne protection	3-ply nonwoven	All hospital areas
OT Gown	Sterile barrier protection	SMS reinforced	Surgery/OT

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## PREMIUM CLEANROOM APPAREL SOLUTIONS

## HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

### DISPOSABLE SURGICAL DRAPE KITS



**Specialized Disposable Kits:**  
 Procedure-specific kits  
 Dialysis Kit  
 Dental Kit  
 Ophthalmic (Eye Surgery) Kit  
 Newborn Baby Kit  
 Urology Kit

#### Key Advantages of Disposable Kits

- Reduces cross-contamination risk
- Saves time in OT preparation
- Ensures standardization (GMP / NABH compliance)
- Easy inventory & cost control

**Used for infection prevention:**  
 PPE Kit (coverall, mask, gloves, shoe cover)  
 Isolation Kit  
 Biohazard Spill Kit  
 COVID Protection Kit

#### Used in:

- Isolation wards
- ICU
- Pharma cleanrooms

**Pre-packed sterile kits for operation theatre:**  
 Major Surgery Kit (gown, drapes, towels, blade, sutures)  
 Minor Surgery Kit  
 Laparotomy Kit  
 Orthopedic Kit  
 Delivery (Obstetric) Kit  
 Caesarean Section Kit

#### Features:

Sterilized (EO/Gamma)  
 All-in-one pack → reduces contamination risk

**Common kits used daily in wards/OPD:**  
 Basic Patient Care Kit (gloves, mask, apron, cap)  
 Dressing Kit (gauze, swabs, forceps, drape)  
 IV Cannulation Kit  
 Injection Kit  
 Catheterization Kit  
 Bed Bath Kit

Used in: General wards, nursing care, clinics

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### Lifecare Pharma:

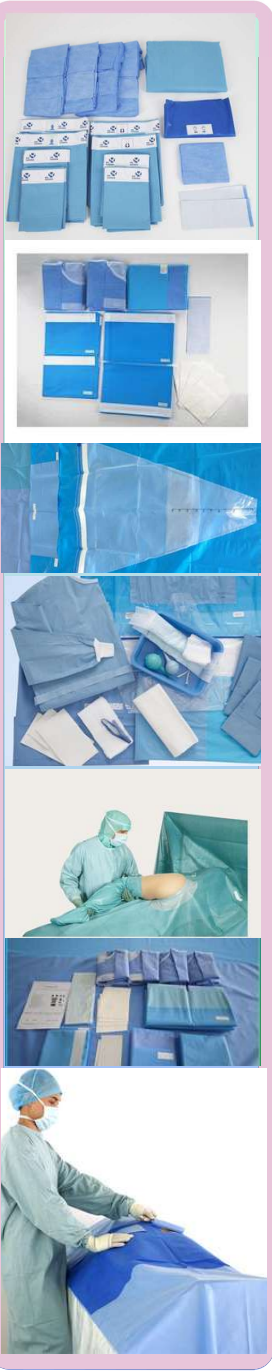
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HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

DISPOSABLE SURGICAL DRAPE KITS



**General Surgery Drap**  
*Universal sterile drape set used in multiple surgical procedures*  
**Contents:**  
 Large drape sheet  
 Side drapes (adhesive)  
 Mayo stand cover  
 Back table cover  
 Towels

Used in: General OT procedures  
 Material: SMS / SMMMS nonwoven (fluid resistant)

**Major Surgery Drap**  
 Comprehensive sterile drape pack for major surgical procedures  
**Features:**  
 Reinforced drapes (high fluid absorption)  
 Incision area film  
 Large coverage sheets

Used in: Laparotomy, abdominal, long surgeries

**C Section - LSCS drape kit**  
 Obstetric drape with fluid collection pouch for cesarean delivery  
**Special features:**  
 Fluid collection pouch  
 Incise film  
 Tube holders

Used in: Gynecology / obstetrics surgery

**Orthopedic THR Drape Kit**  
 Specialized drape set for hip and orthopedic surgeries  
**Includes:**  
 U-shaped drape  
 Stockinette  
 Adhesive drapes

Used in: Hip, knee, joint surgeries

**Angiography Drape Kit**  
 Sterile drape set for cardiac and catheterization procedures  
 Fenestrated main drape, Fluid collection pouch (important for contrast media), Adhesive areas for fixation  
 Trolley cover & table cover  
 Hand towels & small drapes

Used in:  
 Cath lab  
 Cardiac procedures

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## HOSPITAL CARE | CONTAMINATION-CONTROLLED SOLUTIONS

### DISPOSABLE SURGICAL DRAPE KITS



**PCNL Urology Drape Kit**  
 Specialized drape with fluid collection for urology procedures  
 PCNL main drape (fenestrated)  
 Fluid collection pouch / drainage funnel  
 Adhesive incise area  
 Instrument table cover  
 Surgical gowns (2 pcs)  
 Hand towels  
 OP tape / fixation tape

**Used in:**  
 Urology OT  
 Kidney stone removal procedures (PCNL)  
 Endourology procedures

**Minor Procedure / Dressing Drape Kit**  
 Compact sterile drape set for dressing and minor procedures

- Fenestrated drape (small hole drape)
- Plain drape sheet
- Adhesive drape (optional)
- Gauze swabs / cotton swabs
- Forceps (plastic/metal disposable)
- Hand towel
- OP tape / adhesive tape

**Used in:**  
 Dressing  
 Minor OT / OPD  
 Emergency procedures  
 Wound care & suturing

**Isolation / HIV Drape Kit**  
 High-protection drape kit for infectious surgical cases  
 A standard kit usually includes:  
 Surgeon Gown (43-50 GSM SMS)  
 Face Mask (3-ply / N95 optional)  
 Head Cap / Hood  
 Goggles / Face Shield  
 Gloves (sterile pair)  
 Shoe Cover / Leg Cover  
 Hand Towel / Absorbent sheet

**Used in:**  
 Infectious cases  
 High-risk surgeries  
 Operation Theatre (high-risk cases)  
 Emergency & trauma care  
 Isolation wards  
 Labs / microbiology / pharma

**Dental Drape Kit**  
 Patient drape / bib (with or without adhesive)  
 Fenestrated drape (for mouth access)  
 Instrument tray cover  
 Stand cover (optional)  
 Hand towels / absorbent sheets  
 Suction tube cover (in advanced kits)

**Used in:**  
 Dental clinics  
 Oral surgery procedures  
 Implantology  
 Extraction & root canal treatments

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## Storage & Handling Guidelines

### Garments (Disposable and Reuseble)

#### Storage and Disposal:

- Store in dry, clean condition in original packing.
- Store away from direct sunlight, source of high temperature and solvent vapors.

#### Shelf Life:

- 3 years for Sterile Items
- 5 Years for Non Sterile Items

#### Handling:

- Replace garment, if damaged
- Handle and dispose of used garments with care and in accordance with local or national regulation.
- Do Not Packaging until use

#### Packaging Options:

- Individual sterile packs
- Double / Triple layer packaging
- Custom labeling with batch details & barcoding



## CONTACT US

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